

**Work Order ID 67509**

Saturday, March 26, 2011 8:59:22 AM



Ship April 8th

Page 1

Item ID: D350-607-443

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket

Start Date: 3/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

MF

Date: 11-03-27

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-2

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPPD350-607-443 CHG002

8/11/01

JG for CL 11-4-1

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Perry, C

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/11/02

(8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 67509**

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Setup Start



Revision ID:

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Item Name: Heli-Utility-Basket

Start Date: 3/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

~~Pick Kit~~

0.00

Memo

0.00

Package as per PPPD350-607-443

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

Saturday, March 26, 2011 8:59:19 AM

Page 1

Work Order ID: 67509

Parent Item: D350-607-443

Parent Item Name: Heli-Utility-Basket

Start Date: 3/28/2011


Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP  
Rev:B as per ecn 10-552 DD 10.04.19 verified by:EC IPP Rev:C as per  
ecn 10-596 DD 10.08.26 verf by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4086-220  Placard, Max Load		Manufactured	No			110	Each	7.0000	1	1			
--	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

STANSPORT SUR 4030-043

Location

Loc Qty

Loc Code

ST122

7

56979

1

58309

6

D350-607-411

414601

Manufactured

No



Quick Release Basket Mounting Installation

110

Each

2.0000

Location

Loc Qty

Loc Code

PKG

2

66570

2

D3911-041

Manufactured

No



Basket Installation Stud Assembly, Lower

110

Each

7.0000

Location

Loc Qty

Loc Code

st507

7

66033

5

66180

2

66570

1 1

66180

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Page 2

Work Order ID: 67509

Parent Item: D350-607-443

Parent Item Name: Heli-Utility-Basket

Start Date: 3/28/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

D3911-043

Manufactured No

110

Each

8.0000



Aft Eyebolt Receiver Assembly

Location

Loc Qty

Loc Code

st507

8

66181

4

67006

4

D3912-041

Manufactured No

110

Each

7.0000



Eyebolt Receiver Assembly

Location

Loc Qty

Loc Code

st507

7

65323

1

66996

6

D4030-043

Manufactured No

110

Each

0.0000



Long Basket Assembly, Light Lid (350)

D4085-1

Manufactured No

110

Each

12.0000



Placard, Instructions

Location

Loc Qty

Loc Code

ST112

12

64304

2

66471

10

AN4-13A

Purchased No

110

Each

336.0000



Bolt

Location

Loc Qty

Loc Code

ST357

336

116786

36

117094

300

Saturday, March 26, 2011 8:59:19 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Page 3

Saturday, March 26, 2011 8:59:19 AM

Work Order ID: 67509

Parent Item: D350-607-443

Parent Item Name: Heli-Utility-Basket

Start Date: 3/28/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

3,687.000

6

6



Nut

## Location

## Loc Qty

## Loc Code

ST300

3687

1123143

2

115589

10

115621

20

116188

1655

116823

2000

NAS1149C0432P

0.0401

ONE TIME ONLY!

NAS1149F0432P

Purchased

No

110

Each

106.0000

12

12



Washer

REASON: NAS1149F0432P = NO STOCK!

## Location

## Loc Qty

## Loc Code

ST275

106

112940

92

114405

1

116169

1

116737

12

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries

## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

## 5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		1			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	22	MS21042L4	NUT-(OR MS21042-4)
12	12	12	12	32	44	NAS1149F0432P	WASHER

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Revision: C  
Date: 10.07.26